

D-size

40-35-SURFACE

PAGE 1 of 2

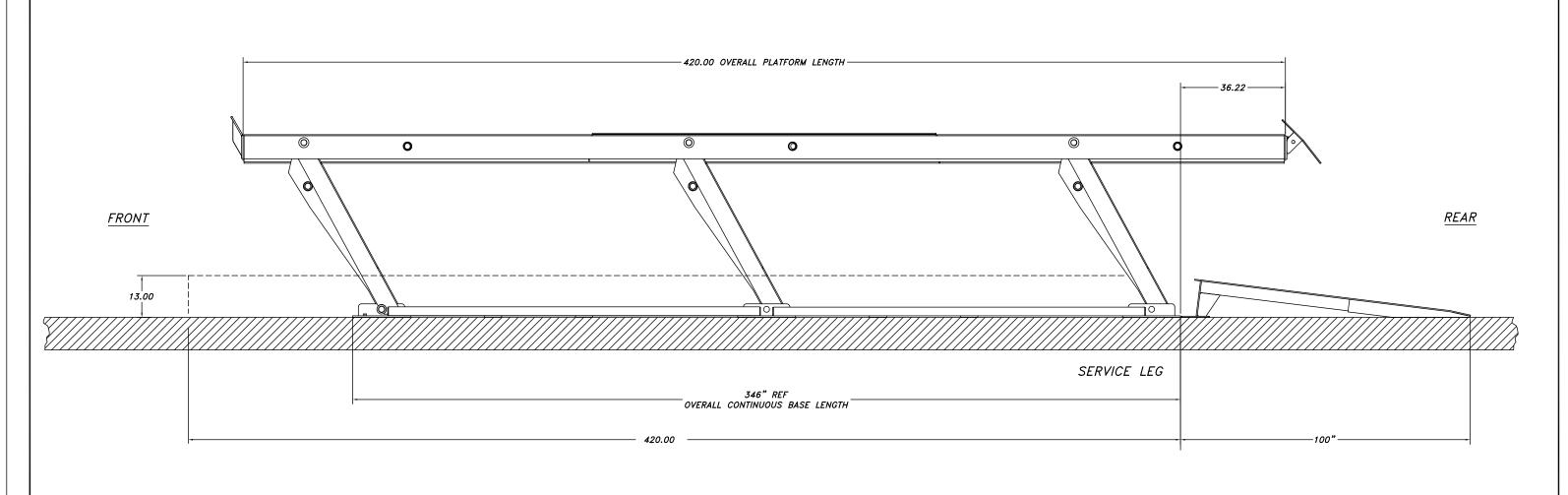
7	P-010-D-007	Surface Installation General Notes	1
6	P-2110-D-006	40—35—Surface Lift Data Table	1
5	P-010-D-005	Service Leg Conduit Details	1
4	P-010-D-004	Anchor Details & Shimming	1
3	P-010-D-003	Control Console & Stub—Up Details	1
2	P-010-D-002	Lift & Console Conduit Locations, Section Views	1
1	P-2110-D-001	40—35—Surface Standard Console Location Layout	1
ITEM	NAME	DESCRIPTION	QTY

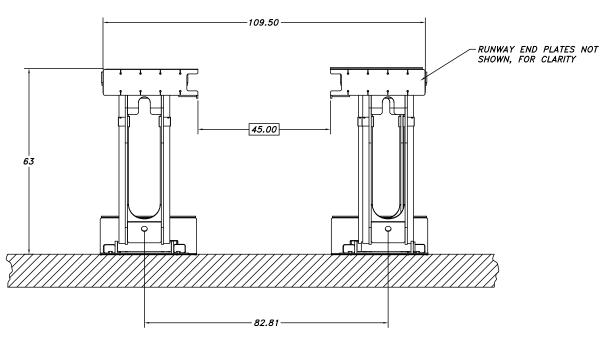
NOTICE OF CONFIDENTIAL INFORMATION

NOTES:

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2. UNLESS OTHERWISE SPECIFIED, SURFACE
FINISH TO BE 125 RMS.
3. WELDING MEDIUM SHALL CONFORM TO AWS
SPECIFICATIONS TO E-70XX ELECTRODES OR
E-70TI CODE 5.3 FLUX CORE WIRE ONLY.

NAME			DESC	RIPTION				QII
TOLERANCES: ANGULAR ± 1 ° FRACTIONAL ± .030	P-2110-		SCALE 7/64	DRAWN <i>dak</i>	MOHAWK RESOURCES L		TD.	
DECIMAL: 0.XX ± .030 0.XXX ± .005			CHECKED	APPROVED			TION REQUIREMEN , 40-35-SURFACE	
FILE NAME P-2110-A-001	NEXT ASSEMBLY		DATE 12/09	WEIGHT LB.	FROM		DRAWING NUMBER P-2110-A-001	$\overline{\wedge}$





SURFACE MOUNTED CONTINUOUS BASE INSTALLATION

THIS CONFIGURATION IS MOST OFTEN USED FOR FLEET MAINTENANCE, REPAIR AND SERVICE APPLICATIONS. THE LIFT UNIT TRANSLATES TO THE REAR APPROXIMATELY 36 1/8" DURING THE VERTICAL ARTICULATION.

40-35-SURFACE

PAGE 2 of 2

FRONT ELEVATION VIEW

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TOLERANCES: ANGULAR ± 1 ° FRACTIONAL ± .030 DECIMAL: 0.XX ± .030 0.XXX ± .005 TLE NAME P-2110-A-001

SCALE 1/16 P-2110-CHECKED APPROVED DATE 12/09

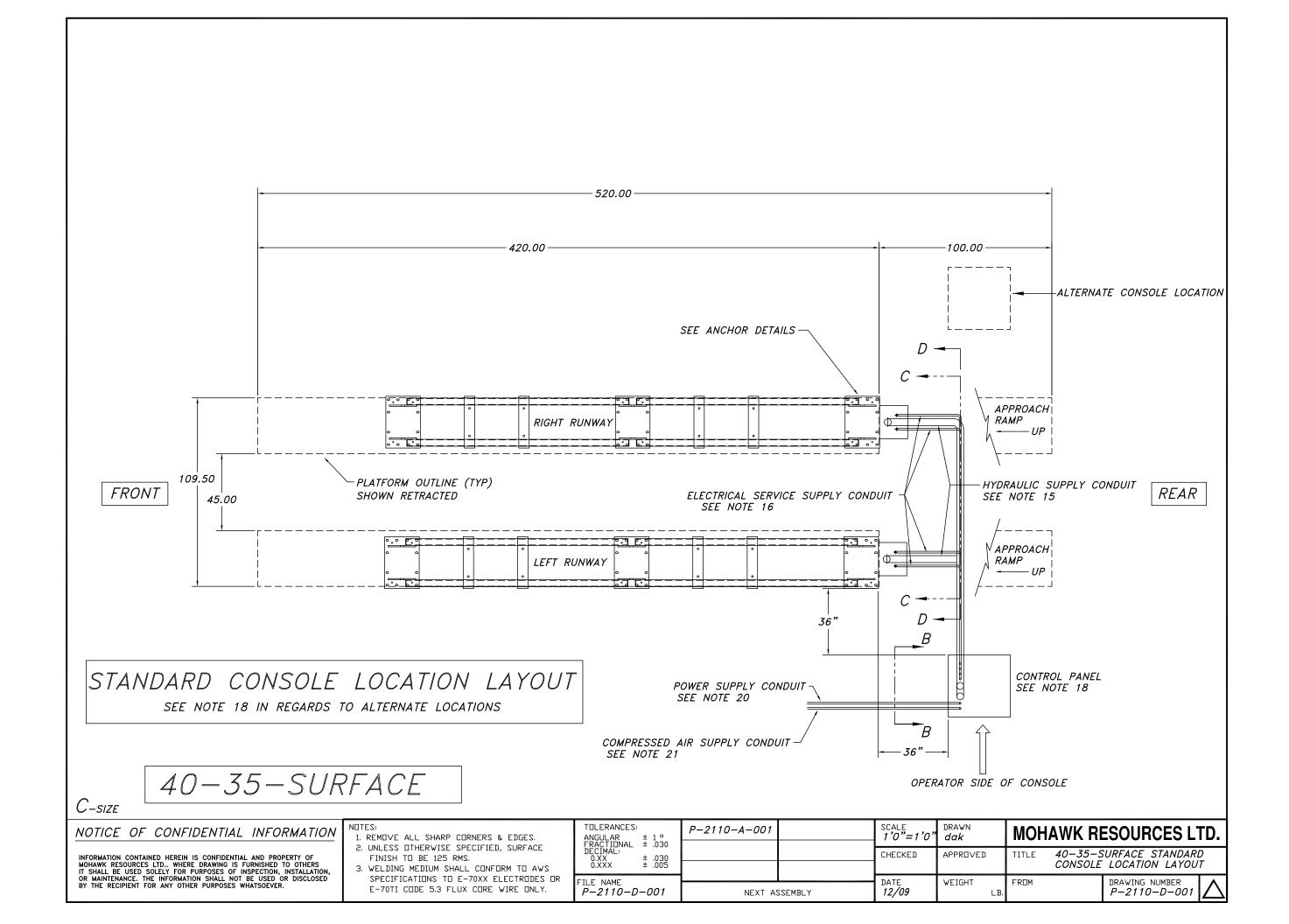
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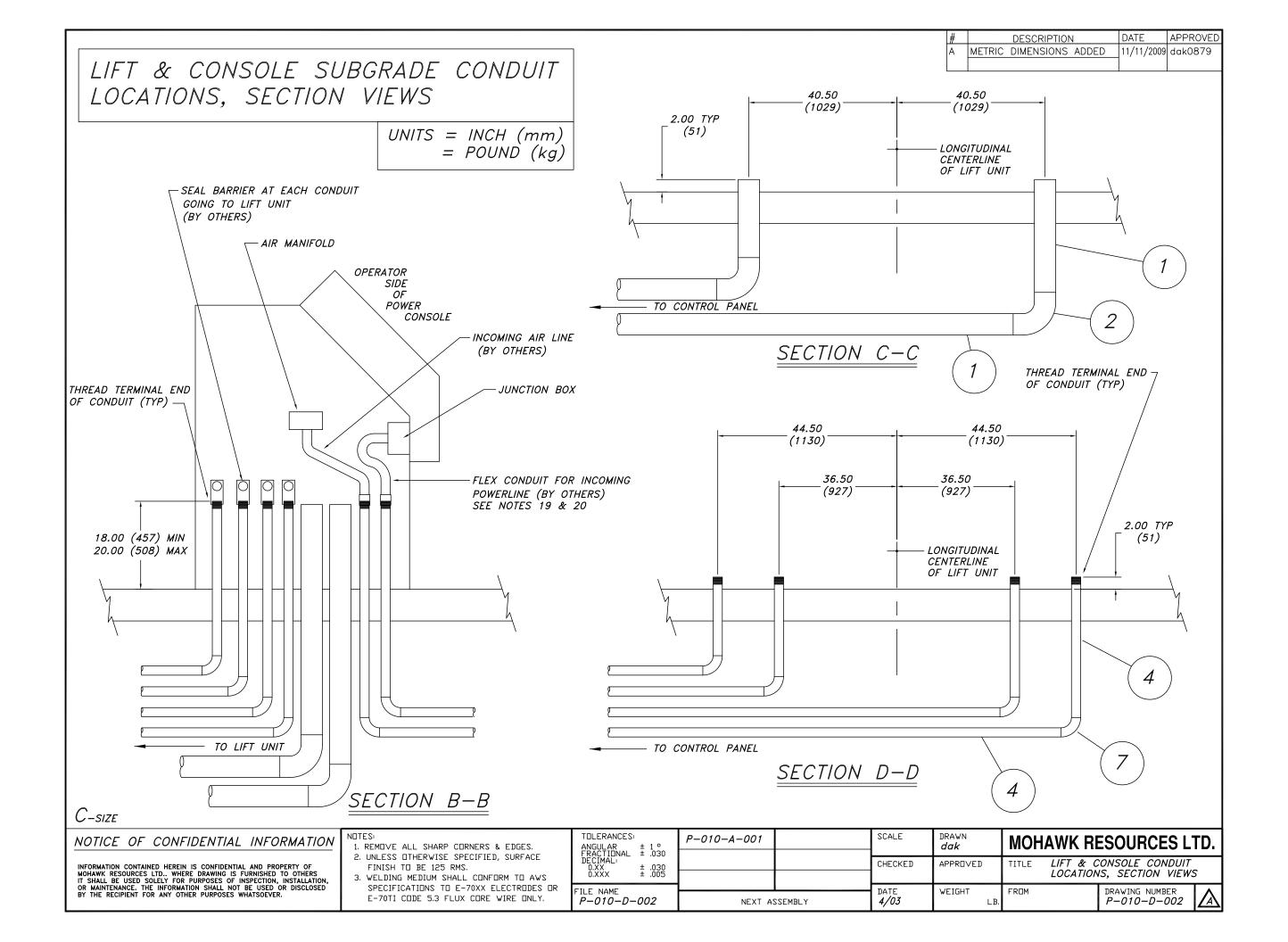
MOHAWK RESOURCES LTD. INSTALLATION REQUIREMENTS DRAWING, 40-35-SURFACE TITLE

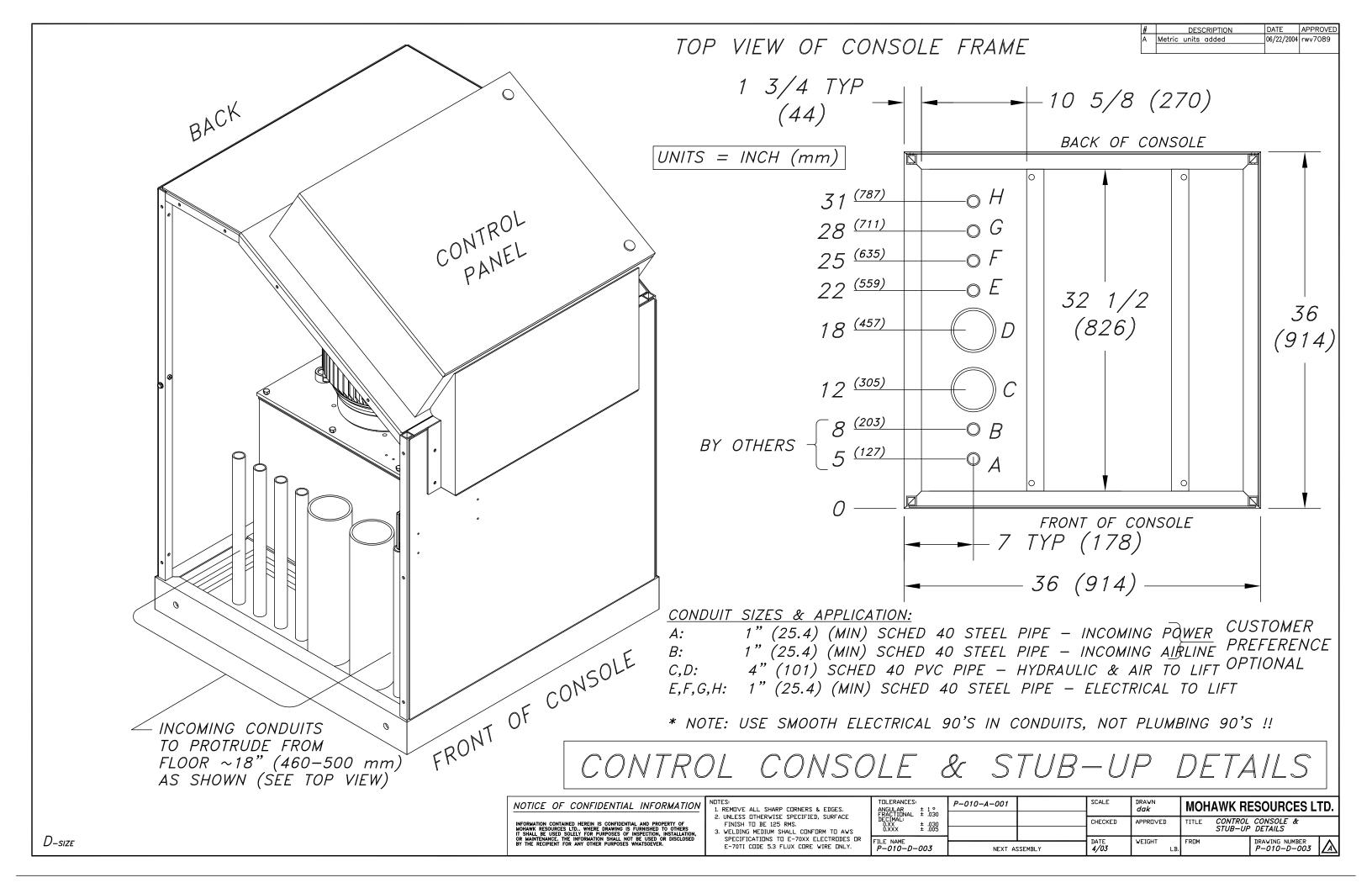
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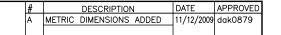
PAGE 2 of 2

DRAWING NUMBER
P-2110-A-001

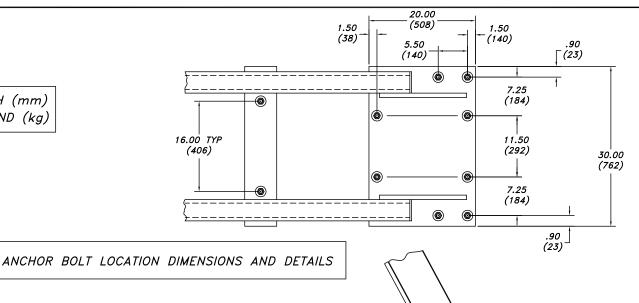








ANCHOR DETAILS & SHIMMING



UNITS = INCH (mm)

= POUND (kg)

1" (25.4) MAXIMUM LEVELING SHIM THICKNESS
SEE NOTE 10

1" (25.4) MAXIMUM LEVELING SHIM THICKNESS SEE NOTE 10

-1.14 R (29) .37 R TYP (9.5)2.94 (75) (36)1.14 ¯*(29)* THE MAXIMUM THICKNESS OF ANY STACK OF SHIMS IS 1" (25.4) (58)

PLACEMENT OF LEVELING SHIM DETAIL

SEE NOTES 9 & 10

LTYPICAL ANCHOR BOLT

PLACE LEVELING SHIMS IN A STRAIGHT AND

USE THIN SHIMS TO FULLY FILL OUT EACH

ORDERLY FASHION AT EACH ANCHOR BOLT.

BASE UNIT BASE PLATE -

- LEVELING SHIM

ANCHOR BOLT

1/2" PLATE THICKNESS

ANCHOR BOLT DETAIL

TOP OF FLOOR

MINIMUM EMBEDMENT

ANCHORAGE STRENGTH)

(76) (WHERE IT IS POSSIBLE GREATER EMBEDMENT

ELEVATION

WASHER -NUT:

3/8" REF

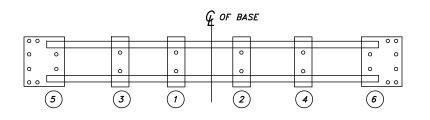
(9.5)

CONCRETE THICKNESS

SEE GENERAL NOTES

LEVELING SHIMS ARE AVAILABLE IN A RANGE OF THICKNESSES FROM 1/16" (1.6), 1/8" (3.2), & 1/4" (6.3)

LEVELING SHIM DETAIL



REPRESENTATIVE TIGHTENING SEQUENCE FOR ANCHOR BOLTS TIGHTENING FROM CENTER OF BASE OUTWARD

APPROVED ANCHOR BOLTS PROVIDED BY MOHAWK LIFT

ANCHOR BOLTS ARE MANUFACTURED BY

WEJ-IT FASTENING SYSTEMS 2415 EAST 13TH PLACE TULSA, OKLAHOMA 74104

918-744-7444 800-343-1264

WEB SITE WWW.WEJIT.COM

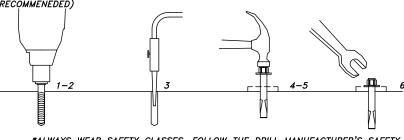
ANCHORS SPECIFIED ARE: "THE ORIGINAL WEJ-IT" EXPANSION ANCHORS, 3/4" (19mm) DIA

CATALOG NUMBER LENGTH 6" (152) 3460 8 1/2" (216) 3482 10" (254) 3410

NO OTHER ANCHOR BOLT SUBSTITUTIONS ARE PERMITTED WITHOUT WRITTEN APPROVAL FROM MOHAWK RESOURCES, LTD. UNDER CERTAIN CIRCUMSTANCES EPOXY GROUTED THREADED ROD ANCHORAGE MAY BE USED BUT ANY USE OF SUCH REQUIRES WRITTEN APPROVAL OF MOHAWK RESOURCES, LTD. ANY OTHER UNAPPROVED ANCHOR BOLT PRODUCT MAY NOT HAVE THE DOCUMENTED STRENGTH TO MEET THE CERTIFICATION REQUIREMENTS OF THE AUTOMOTIVE LIFT INSTITUTE AND MAY AFFECT THE CERTIFICATION OF THE INSTALLATION.

INSTALLATION INSTRUCTIONS

- 1. DRILL THE HOLE PERPENDICULAR TO THE WORK SURFACE. *TO ASSURE FULL HOLDING POWER, DO NOT REAM THE HOLE OR ALLOW THE DRILL TO WOBBLE.
- 2. DRILL THE HOLE DEEPER THAN THE INTENDED EMBEDMENT OF THE ANCHOR, BUT NOT CLOSER THAN TWO ANCHOR DIAMETERS TO THE BOTTOM (OPPOSITE) SURFACE
- 3. CLEAN THE HOLE USING COMPRESSED AIR AND A NYLON BRUSH. A CLEAN HOLE IS NECESSITY FOR PROPER PERFORMANCE.
- 4. TURN THE NUT ONTO THE ANCHOR UNTIL CONTACT IS MADE WITH THE TOP OF THE SPEARS AND THE BOTTOM OF THE WASHER. INSERT ANCHOR INTO HOLE.
- 5. TAP ANCHOR INTO HOLE WITH A 2 1/2 LBS (1.1 kg) HAMMER UNTIL WASHER RESTS SOLIDLY AGAINST FIXTURE.
- 6. TIGHTEN THE NUT TO 80 FT-LBS (59 N-m) MAXIMUM TORQUE AND NOT LESS THAN 3 FULL TURNS, BUT NOT MORE THAN 5 TURNS PAST THE HAND TIGHT POSITION. (USE OF AN IMPACT WRENCH FOR INSTALLATION OF ANCHORS IS NOT RECOMMENEDED)



*ALWAYS WEAR SAFETY GLASSES. FOLLOW THE DRILL MANUFACTURER'S SAFETY INSTRUCTIONS. USE ONLY SOLID CARBIDE—TIPPED DRILL BITS MEETING ANSI B212.15 DIAMETER STANDARDS.

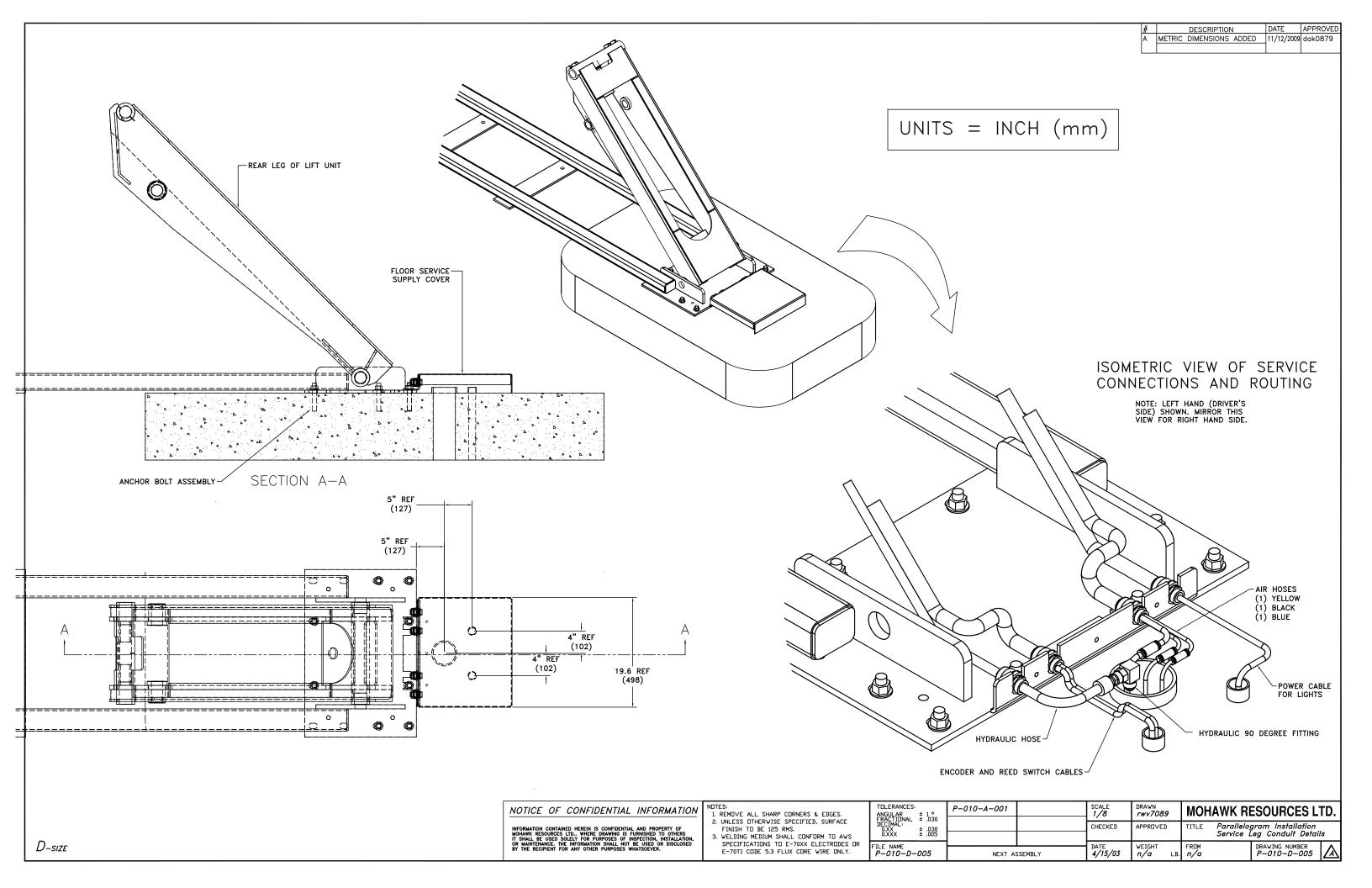
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	TOLERANCES: ANGULAR FRACTIONAL DECIMAL: 0.XX 0.XXX	±	1 ° .030 .030 .005
□R	FILE NAME P-010-D-	00	04

0	P-010-A-001		SCALE	DRAWN dak	MOHAWK RI	ESOURCES L	TD.
5			CHECKED	APPROVED	TITLE ANCHOR	DETAILS & SHIMM	IING
	NEXT ASSEMBLY		DATE 4/03	WEIGHT LB.	FROM	DRAWING NUMBER P-010-D-004	\triangle



#	DESCRIPTION	DATE	APPROVED
4	METRIC DIMENSIONS ADDED	11/12/2009	dak0879

LIFT DATA TABLE

MOHAWK RESOURCES, LTD

PARALELLOGRAM LIFT MODEL 50-26-SURFACE

LIFT UNIT DATA	
MAXIMUM LOAD CAPACITY (LBS)	50,000 (22680 kg)
ANCHORAGE	
ANCHOR BOLT DIAMETER (IN.)	3/4" (19)
TOTAL NUMBER OF ANCHOR BOLTS	48
BOLT PATTERN	SEE ANCHOR DETAILS
ANCHOR BOLT SETTING TORQUE	N/A- SEE ANCHOR DETAILS
MINIMUM EMBEDMENT LENGTH (IN.)	3.00 (76)
MINIMUM CONCRETE THICKNESS (IN.)	6"(152) ON GRADE (SEE NOTE 23)
HYDRAULIC	
RESERVOIR CAPACITY	30 GALLONS (114 LITERS)
OIL TYPE	DEXRON III (ATF)
ELECTRICAL	
MOTOR HORSEPOWER	20
208/230 V 3 PH	60 AMPERE
or 460 V 3 PH	30 AMPERE
CONTROL CIRCUIT TRANSFORMER 1000 VA	7.7 AMP
24 VDC POWER SUPPLY	4.8 AMP
LIGHT FIXTURES (OPTIONAL LIGHTING KIT) QTY	6
SHOP AIR	
AIR PRESSURE	85 to 100 PSI (586 TO 690 Pa)
AIR VOLUME - LIFT (LOCKS)	5 CFM (.636 cm³/MIN
AIR VOLUME- OPTIONAL ROLLING JACK (CFM)	25 EACH
AIR VOLUME- OPTIONAL SHOP AIR KIT (CFM)	20
AIR VOLUME- TOTAL REQ'D CAPACITY (CFM)	30 MINIMUM
AIR VOLUME- TOTAL REQ'D CAPACITY (CFM)	50 SUGGESTED

REQUIRED MATERIAL LIST

MATERIALS SHOWN ON THIS LIST SHALL BE USED WITHOUT SUBSTITION UNLESS SPECIFICALLY APPROVED IN WRITING BY MOHAWK RESOURCES, LTD.

12	1	LOCKOUT/TAGOUT DISCONNECT BOX	PER LOCAL ELECTRICAL CODES
11*	AR	LEVELING SHIMS	1/16"(1.6),1/8"(3.2),1/4"(6.4)THK
10*	48	3/4" (19) x 5" (127) ANCHOR BOLT ASSEMBLY	WEJ-IT - WEDGE ANCHORS
9	4	1" (25.4) SEAL BARRIER	CROUSE - HINDS EYS3
8	4	1-3/4" (44) REDUCER BUSHING	CROUSE - HINDS RE32
7	4	1" (25.4) SCH 40-90 DEG ELBOW	CROUSE - HINDS EL3
6*	1	JUNCTION BOX (IN CONSOLE)	STEEL
5	AR	SEALTITE FLEXIBLE CONDUIT	METAL CORE
4	AR	1" (25.4) RIGID CONDUIT	STEEL
3	1	FILTER/LUBRICATOR/REGULATOR, DRYER SHUTOFF	
2	AR	4" (102) SCH 40 STREET ELBOW	STEEL or PVC
1	AR	4" (102) SCH 40 PIPE	STEEL or PVC
ITEM	QTY	DESCRIPTION	MATERIAL
		* ITEMS SUPPLIED BY MOHAWK WITH THE LIFT UNIT	

UNITS = INCH (mm)= POUNDS (kg)

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ANGULAR ± 1 ° FRACTIONAL ± .030 DECIMAL: 0.XX ± .030 0.XXX ± .005 FILE NAME P-010-D-006

P-010-A-001 NEXT ASSEMBLY

DATE 4/03

WEIGHT

DRAWN dak SCALE MOHAWK RESOURCES LTD. TITLE 50-26-SURFACE LIFT DATA TABLE CHECKED APPROVED DRAWING NUMBER P-010-D-006

GENERAL NOTES

#		DESCRIPTION	DATE	APPROVED		
Α	METRIC	DIMENSIONS	ADDED	11/12/2009	dak0879	

NOTE 1

IF THE EXISTING CONCRETE FLOOR HAS A DOCUMENTED MINIMUM STRENGTH OF NOT LESS THAN F'C= 4,000 psi (27.6 MPa) AND IS AT LEAST 6 INCHES (152) THICK, THEN THE FLOOR SYSTEM MAY BE USED WITHOUT ALTERATIONS. GENERALLY ANY FLOOR AREA WHICH IS DESIGNED FOR VEHICLES OF THE SAME WEIGHT AS THE LIFT UNIT MAXIMUM CAPACITY WILL BE ADEQUATE FOR INSTALLATION OF THE LIFT UNIT. LIFT UNIT CONTACT PRESSURES WILL BE EQUAL TO OR LESS THAN THE WHEEL CONTACT PRESSURES.

IF THE CONCRETE FLOOR SYSTEM DOES NOT MEET MINIMUM SPECIFICATIONS OF NOTE 1 ABOVE, THEN A NEW CONCRETE FLOOR SHALL BE INSTALLED TO SUPPORT THE LIFT.

NOTE 3

IF THE STRENGTH OF AN EXISTING FLOOR SYSTEM IS UNKNOWN OR NOT DOCUMENTED, ITS STRENGTH SHOULD BE DETERMINED. CORE SAMPLES SHOULD BE TAKEN TO DETERMINE THE STRENGTH OF THE FLOOR.

ANY NEW CONCRETE USED FOR REPAIRS OR ALTERATIONS TO THE FLOOR SYSTEM SHALL BE AT A MINIMUM F'C=4,000 psi (27.6 MPa), WITH HEAVY AGGREGATE. FOR ANY NEW CONCRETE IT SHALL REACH ITS FULL 28 DAY F'C STRENGTH BEFORE THE LIFT AND THE ANCHOR BOLTS ARE INSTALLED.

ANY NEW CONCRETE USED FOR FLOOR REPAIRS OR ALTERATIONS SHALL HAVE REINFORCING AS REQUIRED FOR THE SOIL CONDITIONS AND VEHICLE LOAD LEVEL. THE REINFORCING SHALL BE DETERMINED BY OTHERS. AT A MINIMUM TWO LAYERS OF 6 x 6 10/10 WELDED WIRE FABRIC SHALL BE USED FOR ANY FLOOR REPAIRS. ALSO, FLOOR RÉPAIRS SHALL BE DOWELED INTO THE EXISTING FLOOR SYSTEM TO PREVENT DIFFERENTIAL SETTLEMENT.

FOR INSTALLATION IN EXISTING STRUCTURES, AREAS OF THE FLOOR WHICH ARE CUT AND REMOVED FOR SERVICE CONDUIT INSTALLATIONS SHALL BE REPAIRED WITH CONCRETE HAVING MINIMUM STRENGTH OF NOT LESS THAN F'c=4,000 psi (27.6 MPa), AND IS AT LEAST 9 INCHES (229) THICK IN THE AREAS AROUND AND TO THE REAR OF THE SERVICE LEGS.

NOTE 7

FOR NEW CONSTRUCTION, THE AREAS OF THE FLOOR ALONG THE LIFT RUNWAYS SHOULD BE DEEPENED TO 9 INCHES (229) FOR EASE OF ANCHOR INSTALLATION. ALSO, PROVIDE A MINIMUM 9 INCH (229) THICKNESS AROUND AND TO THE REAR OF THE SERVICE LEGS.

FOR NEW CONSTRUCTION WHERE IN FLOOR RADIANT HEATING TUBES ARE USED, THESE TUBES MAY BE PLACED UNDER THE LIFT AREA PROVIDED THE THE SLAB IS CAST SUFFICIENTLY THICK. A MINIMUM OF 6 INCHES (152) CLEARANCE SHOULD BE PROVIDED FOR ANCHOR BOLTS AND DRILLING ALLOTMENT. THE INSTALLER MUST BE NOTIFIED THAT RADIANT TUBES ARE USED SUCH THAT CARE IS TAKEN NOT TO OVER DRILL THE DEPTH OF THE ANCHORS.

THE SUPPORT PLATES OF THE CONTINUOUS BASE SHALL NOT BE INSTALLED OVER A CONSTRUCTION JOINT OF THE FLOOR SYSTEM. THE SUPPORT BASE PLATES SHALL NOT BE PLACED NEARER THAN 10 INCHES (254) TO A CONSTRUCTION JOINT OR FREE EDGE OF THE FLOOR SLAB.

A MAXIMUM OF ONE INCH (25.4) ANCHOR BOLT SHIM THICKNESS IS PERMITTED. INDIVIDUAL ANCHOR BOLT SHIMS

ARE AVAILABLE IN A RANGE OF THICKNESSES.

NOTE 10

WHERE MORE THAN ONE INCH (25.4) OF SHIM LEVELING IS REQUIRED FULL SUPPORT PLATE CONTACT SHIMS ARE AVAILABLE AT ADDITIONAL COST. THE FULL CONTACT SHIM PLATES SHALL THEN BE ACCURATELY LEVELED USING INDIVIDUAL ANCHOR BOLT SHIMS.

WEJ-IT FASTENING SYSTEMS, AT WEDGE ANCHORS ARE PROVIDED WITH THE LIFT FOR ANCHORING THE LIFT UNIT TO THE FLOOR SYSTEM. THE NUMBER AND THE SIZE OF ANCHOR BOLTS SPECIFIED IN THE DRAWING MUST BE USED TO ATTACH THE LIFT UNIT. ANCHOR BOLTS OF FULL LENGTH MUST BE USED IN ALL LOCATIONS PROVIDED ON THE BASE OF THE LIFT UNIT.

SURFACE LIFTS ONLY

UNITS = INCH (mm)

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IN CERTAIN CASES THE FLOOR SLAB MAY HAVE ADEQUATE STRENGTH TO SUPPORT THE LIFT UNIT BUT MAY NOT BE THICK ENOUGH TO PROVIDE THE MINIMUM EMBEDMENT DEPTH FOR THE AT WEJ-IT ANCHOR BOLTS. FOR THIS SITUATION EPOXY GROUTED ANCHOR RODS MAY BE USED. CONTACT MOHAWK RESOURCES, LTD. FOR WRITTEN APPROVAL OF EPOXY GROUTED ANCHORS AND PROCEDURES AND APPROVED MATERIALS FOR INSTALLING THE LIFT UNIT.

EXCEPT AS DESCRIBED IN NOTE 7, NO EMBEDDED PLUMBING, TUBES, CONDUITS OR OTHER ITEMS, EXCEPT THE LIFT UNIT SERVICE LEG CONDUITS SHALL BE CLOSER THAN 16 INCHES (406) FROM ANY ANCHOR BOLT. ALSO, THE SERVICE LEG CONDUITS SHALL BE INSTALLED ACCURATELY IN THE LOCATIONS SHOWN IN THE PLAN AND DETAIL VIEWS TO MINIMIZE THE EFFECT ON THE ANCHORAGE.

NO ANCHOR BOLT SHALL BE INSTALLED CLOSER THAN 10 INCHES (254) FROM ANY FREE EDGE OR FLOOR JOINT.

PROVIDE TWO. 4 INCH (102) SCH 40 PVC PIPE AS A HYDRAULIC-PNEUMATIC SERVICE SUPPLY CONDUIT RUNNING FROM THE POWER UNIT TO EACH SERVICE LEG.

NOTE 16

PROVIDE 4, 1 INCH (25.4) SCH 40 STEEL CONDUITS AS ELECTRICAL SERVICE SUPPLY RUNNING FROM THE POWER UNIT TO THE SERVICE LEGS. THESE CONDUITS SHALL BE INSTALLED AS SHOWN ON THE SECTION VIEWS AND MUST BE INSTALLED ACCORDING TO APPLICABLE ELECTRICAL CODES.

PROVIDE TEMPORARY CAPS FOR ALL CONDUITS AND EMBEDDED PIPES. IT IS RECOMMENDED TO LEAVE PULL ROPES IN CONDUITS FOR EASE OF LIFT INSTALLATION.

NOTE 18

THE CONTROL CONSOLE MUST BE LOCATED IN THE VICINITY OF THE LIFT. IT SHOULD BE PLACED FAR ENOUGH AWAY FROM THE LIFT TO ALLOW FOR ACTIVITIES AROUND THE LIFT. THE ENCLOSED DRAWINGS SHOW THE CONSOLE IN A STANDARD POSITION. THE CONTROL CONSOLE MAY BE LOCATED ON EITHER SIDE AND ANYWHERE ALONG THE LENGTH OF THE LIFT, BUT ANY DEVIATIONS FROM THE ENCLOSED DRAWINGS MAY REQUIRE LONGER CABLES, HOSES, CONDUIT, ETC. ADDITIONAL EXPENSE TO THE PURCHASER.

THE LIFT UNIT REQUIRES A HIGH VOLTAGE POWER SOURCE. A LOCKOUT/TAGOUT ELECTRICAL DISCONNECT BOX MUST BE PROVIDED FOR THE POWER SOURCE. THE LOCKOUT/TAGOUT DISCONNECT BOX MUST BE INSTALLED ACCORDING TO APPLICABLE ELECTRICAL CODES. THIS ÉLECTRICAL DISCONNECT IS TO BE PROVIDED BY OTHERS.

NOTE 20

PROVIDE ONE, 1 INCH (25.4) SCH 40 RIGID STEEL CONDUIT AS ELECTRICAL SERVICE SUPPLY RUNNING FROM THE BUILDING POWER SOURCE TÓ THE CONTROL CONSOLE. THIS CONDUIT IS SHOWN UNDERGROUND, ALTERNATIVELY IT MAY BE BROUGHT TO THE CONTROL PANEL OVERHEAD DEPENDING ON CUSTOMER PREFERENCE. PROVIDE A LOCKOUT/TAGOUT ELECTRICAL DISCONNECT BOX WITHIN SIGHT AND AS CLOSE TO THE CONTROL CONSOLE AS IS PRACTICAL. THIS ELECTRICAL SUPPLY CONDUIT AND DISCONNECT BOX MUST BE INSTALLED ACCORDING TO LOCAL ELECTRICAL CODE REQUIREMENTS.

NOTE 21

PROVIDE ONE, 1 INCH (25.4) SCH 40 RIGID STEEL CONDUIT AS A COMPRESSED AIR SUPPLY. THIS CONDUIT IS SHOWN UNDERGROUND. ALTERNATIVELY IT MAY BE BROUGHT TO THE CONTROL PANEL OVERHEAD DEPENDING ON CUSTOMER PREFERENCE. IF BROUGHT OVERHEAD, PROVIDE FLEX CONDUIT CONNECTING THE TERMINAL END OF THE CONDUIT TO THE CONTROL CONSOLE.

THE LIFT UNIT REQUIRES CLEAN DRY COMPRESSED AIR AT THE PRESSURE AND VOLUME SHOWN ON THE LIFT UNIT DATA TABLE. A FILTER/LUBRICATOR/REGULATOR IS SUPPLIED WITH THE LIFT UNIT FOR THE LOCKING SYSTEM ONLY. A FILTER/LUBRICATOR/REGULATOR, AIR DRYER AND SHUTOFF VALVE MUST BE PROVIDED FOR THE LIFT UNIT TO OPERATE THE OPTIONAL ACCESSORIES. THE REQUIRED VOLUME OF AIR SHOWN IN THE LIFT UNIT DATA TABLE RECOGNIZES THAT NOT MORE THAN ONE AUXILIARY AIR CONSUMER WILL BE USED SIMULTANEOUSLY.

NOTE 23

ALL FLOOR RQUIREMENTS ARE BASED ON A CONCRETE SLAB THAT IS ON GRADE (SUPPORTED BY SOIL). ANY OTHER TYPE OF INSTALLATION INVOLVING A SLAB NOT ON GRADE (I.E.-SLAB SUPPORTED BY PYLONS, SECOND STORY SLAB, ETC.) MUST BE REVIEWED & ANALYZED FOR SUITABILITY BY THE BUILDING <u>ARCHITECT, AT THE EXPENSE OF OTHERS.</u>

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ANGULAR	± 1 °	P-010-A-001	L
FRACTIONAL DECIMAL: 0.XX	± .030		
0.XXX	± .005		
FILE NAME P-010-D-	.007	NEXT AS	22

TOLERANCES: ANGULAR ± 1 ° FRACTIONAL ± .030	P-010-A-001		SCALE	DRAWN <i>dak</i>	MOHAWK RESOURCES L		
DECIMAL: 0.XX ± .030 0.XXX ± .005			CHECKED	APPROVED	TITLE SURFACE GENERAL	INSTALLATION NOTES	
TLE NAME P-010-D-007	NEXT AS	SSEMBLY	DATE 4/03	WEIGHT LB.	FROM	DRAWING NUMBER P-010-D-007	